

Applications

- For lowC22%Cr-12%Ni-Mo steel,
- Dissimilar metals such as stainless steel and carbon steel.

Features

- Excellent corrosion resistance
- Excellent resistance to heat
- Excellent Arc stability and bead wetting

Typical Chemical Composition of the Wire (%)

C	Si	Mn	Cr	Ni	Mo
0.021	0.53	1.68	23.12	13.57	2.50

Typical Mechanical Properties of All-Weld Metal

TS MPa	EL(%)	Temp °C(°F)	CVN- Impact value J (ft.lbs)
655	36	-60	61

Dimensions and Packing Details	Shielding Gas	Shielding Gas
1.60mm x 1000mm 5Kg Tube	DC-	Ar
2.0mm x 1000mm 5Kg Tube		
2.40mm x 1000mm 5Kg Tube		
3.20mm x 1000mm 5Kg Tube		